

FRONT BUMPER: STRIPPING - REBUILDING



parts always to be replaced:



[front bumper rivet](#)

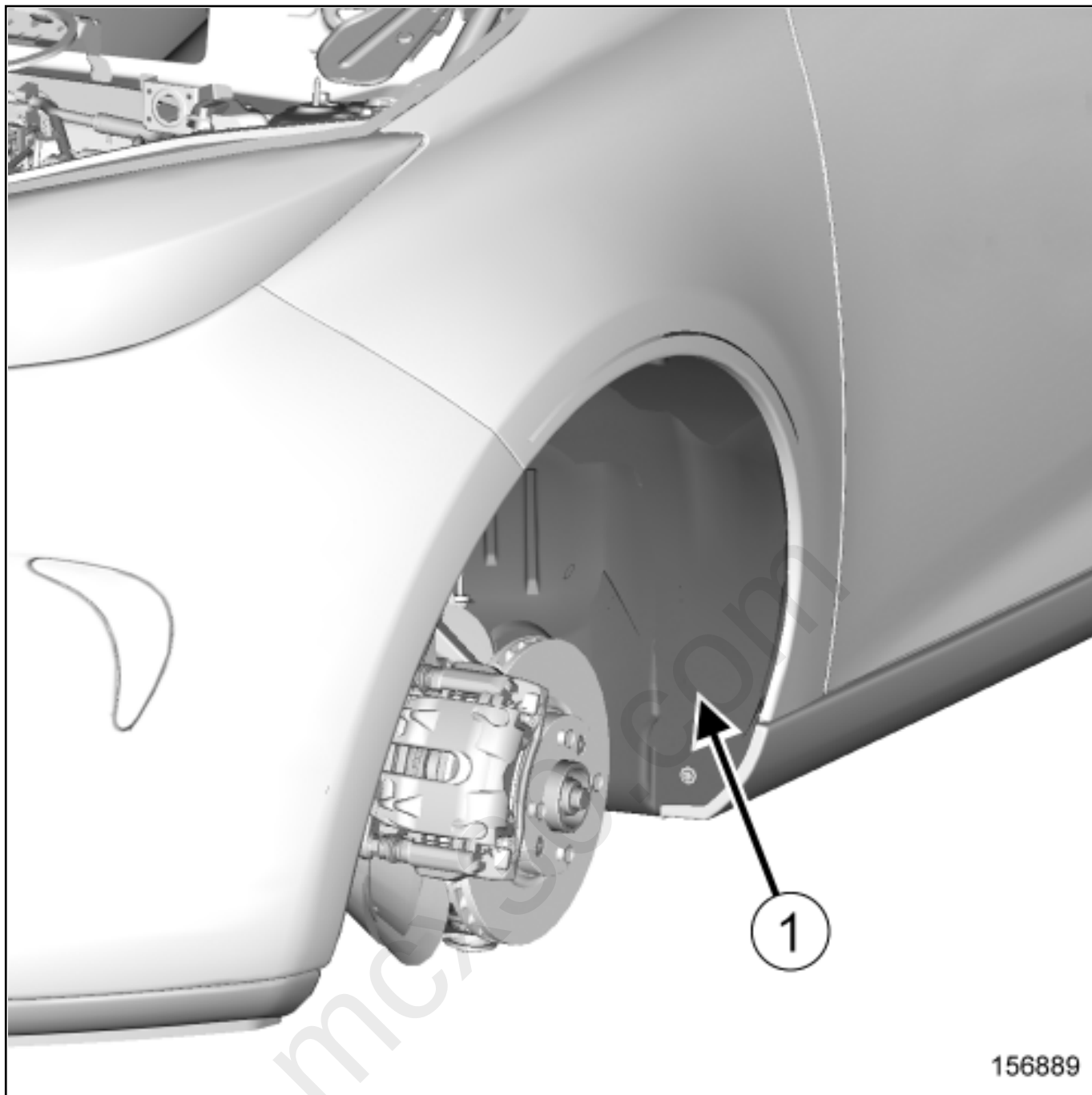
[Front bumper clip](#)

Location and specification (tightening torques, parts always to be replaced, etc.)[\(see 55A, Exterior protection, Front bumper assembly: Exploded view\)](#) .

STRIPPING

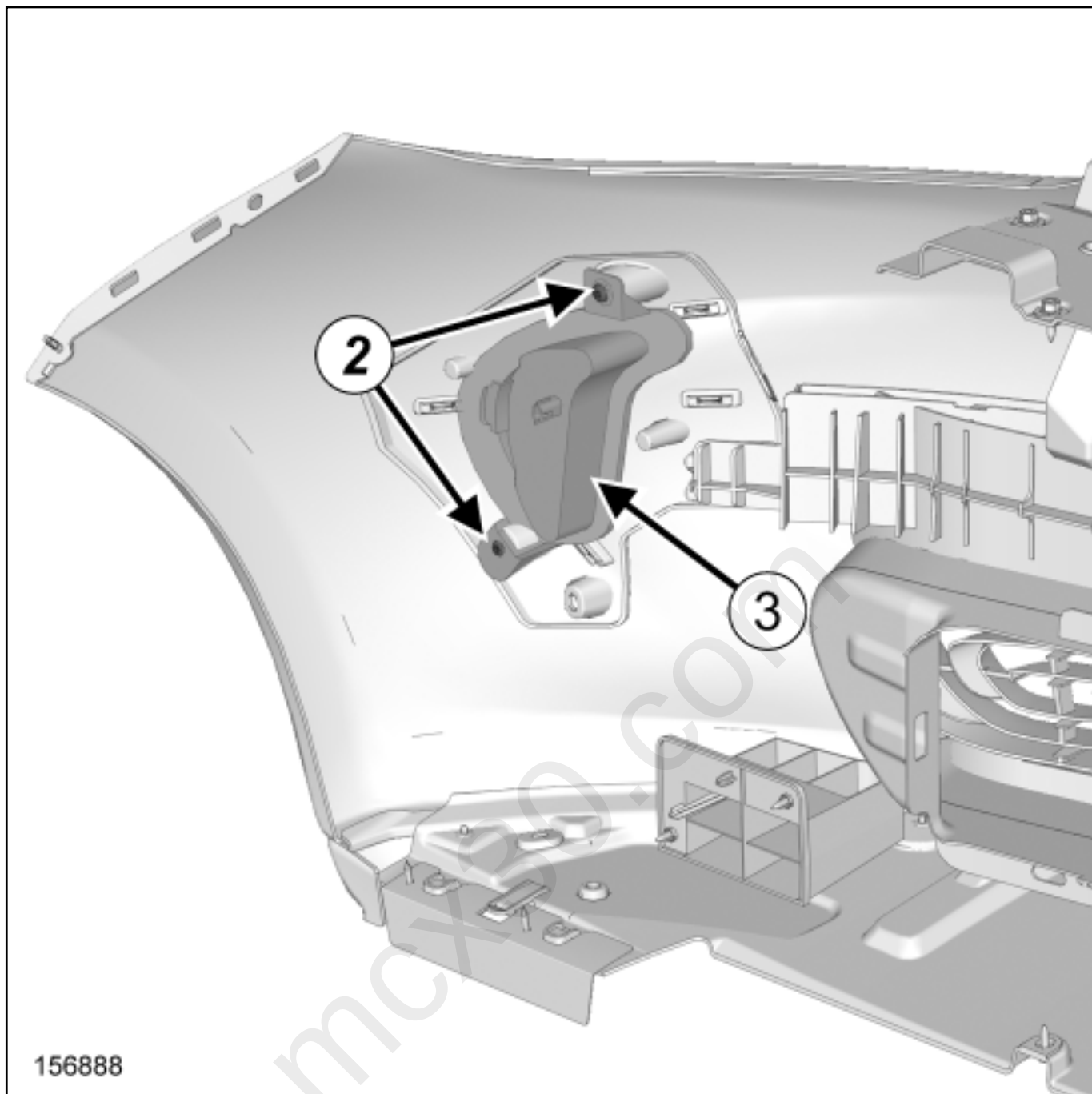
1. STRIPPING PREPARATION OPERATION

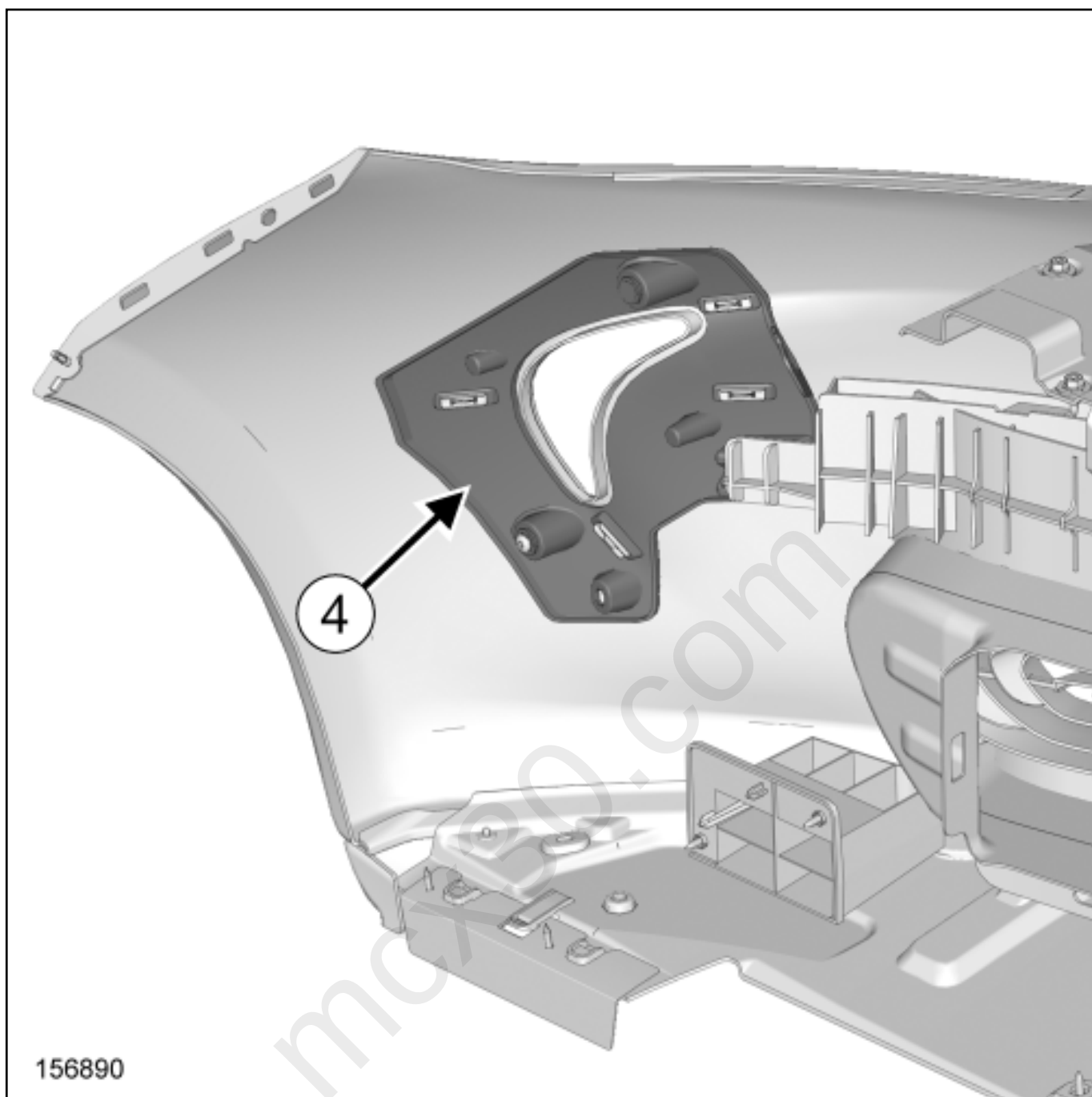
- Position the vehicle on a two-post lift [Vehicle: Towing and lifting](#) .



- Remove:
- the front wheels [Front hub carrier assembly: Exploded view](#) ,
 - the wheel arch liners(1) ([see 55A, Exterior protection, Exterior body front trim assembly: Exploded view](#)) ,
 - the front bumper([see 55A, Exterior protection, Front bumper assembly: Exploded view](#)) .

2. STRIPPING OPERATION

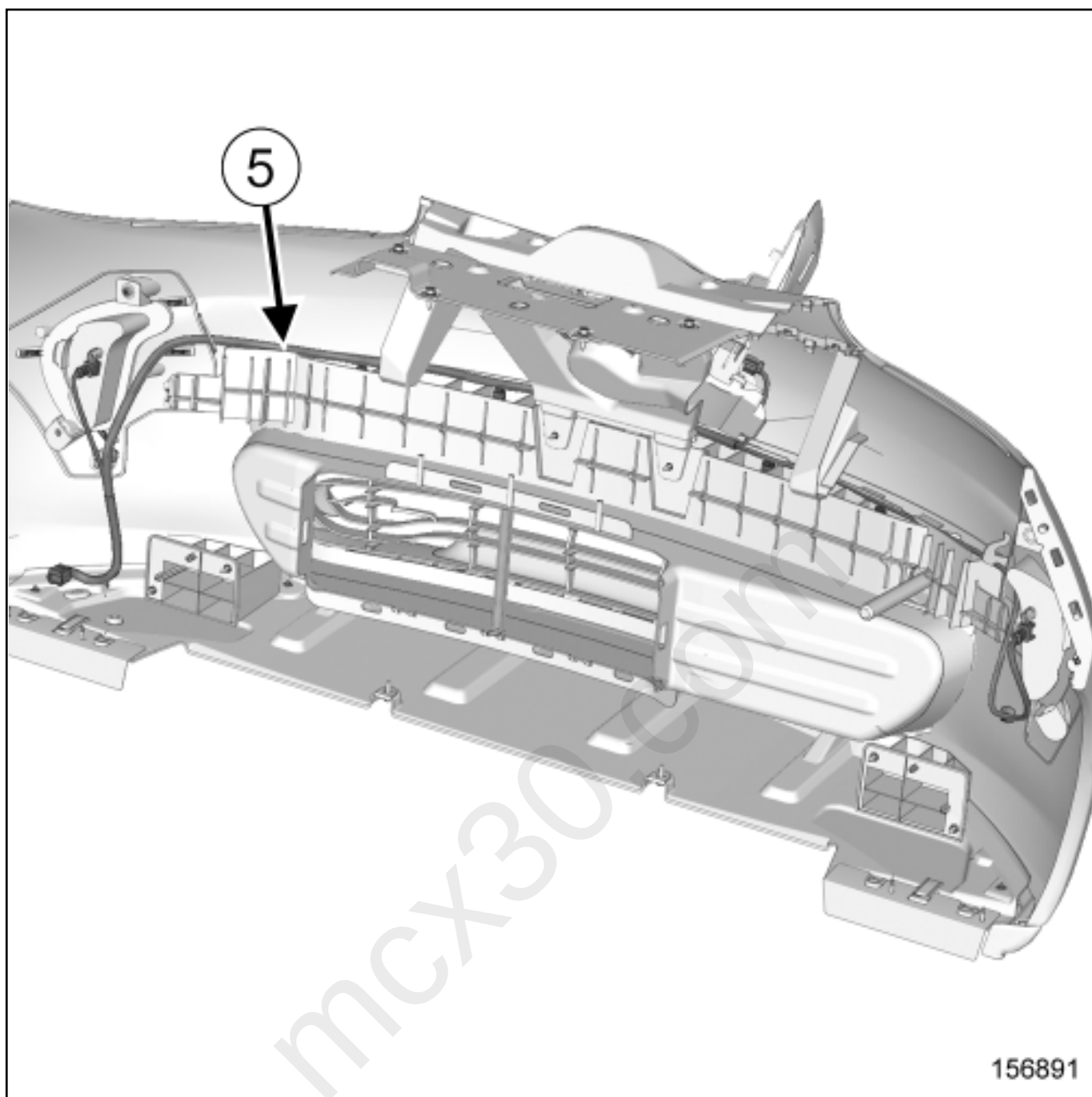




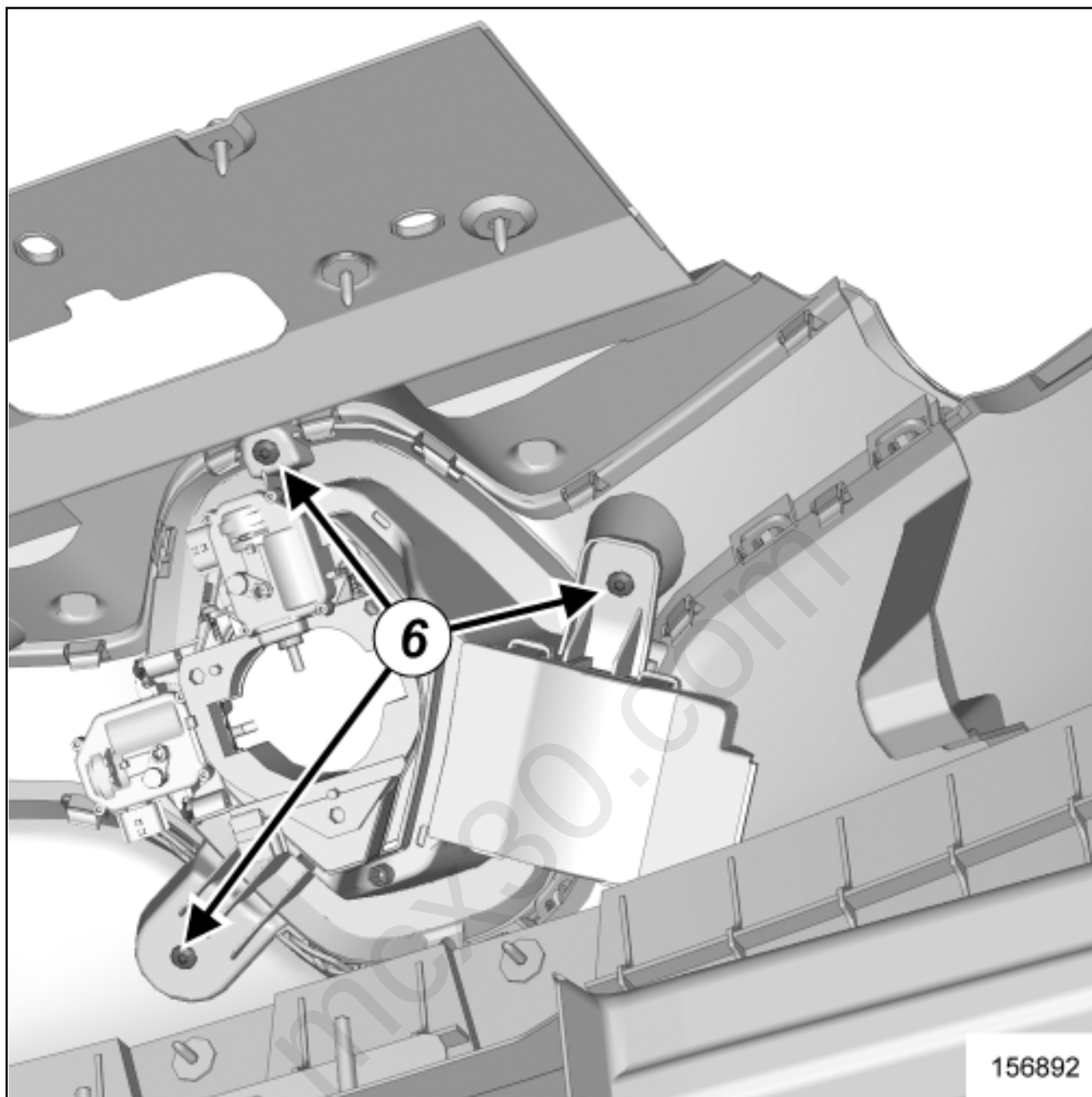
■ Disconnect the daytime running lights connector.

■ Remove:

- the daytime running lights screws(2) ,
- the daytime running lights(3) ,
- the daytime running lights support(4) .



Unclip the front bumper wiring(5) .



Remove [\(see 55A, Exterior protection, Front bumper assembly: Exploded view\)](#) :

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- the shock absorbers,
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- the charging socket flap locking mechanism screws(6) ,
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- the charging socket flap locking mechanism,
-
- the front bumper lower grille trim,

■ the number plate support,

■ the front bumper lower grille,

■ the front badge,

■ the front badge seal,

■ the front bumper upper trim,

■ the reinforcement of the charging socket flap locking mechanism,

■ the rivets from the front bumper lower convergent,

the front bumper lower convergent.

Cut the clips of the aerodynamic element.

Remove the rivets from the aerodynamic element.

Unclip the aerodynamic element.

REBUILDING

1. REBUILDING PREPARATION OPERATION

parts always to be replaced:



front bumper rivet





parts always to be replaced:

Front bumper clip

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2. REBUILDING OPERATION



Proceed in the reverse order to removal.



Repair-50x05x02-01x31-1-47-1.xml



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